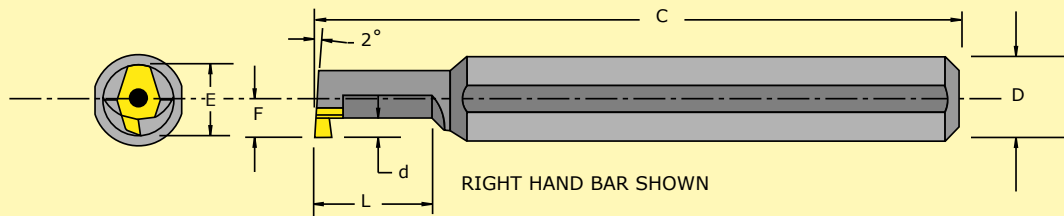


MAX-BAR UNI-MAX DIAMOND BARS

LEFT & RIGHT I.D. BAR

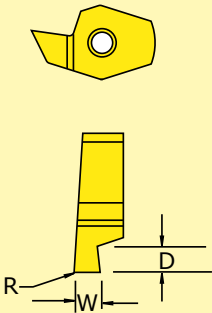


L.H & R.H. BAR NO.	D	F	L	d	C	E	SCREW	WRENCH
S08D-SVFNLR6MID-1A	.500	.218	.875	.093	5.75	.437	2.40-064	T-7
S10D-SVFNLR6MID-1A	.625	.218	.875	.093	5.75	.437	2.40-064	T-7
S12D-SVFNLR6MID-1A	.750	.218	.875	.093	5.75	.437	2.40-064	T-7

NOTE: RIGHT HAND BAR TURNING (COUNTER CLOCKWISE ROTATION) USE LEFT HAND INSERTS
LEFT HAND BAR TURNING (CLOCKWISE ROTATION) USE RIGHT HAND INSERTS

GROOVING

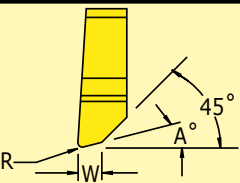
LEFT HAND INSERT SHOWN FOR RIGHT HAND GROOVING



R.H. INSERT NO.	L.H. INSERT NO.	WIDTH		DEPTH		RADIUS	
		INCH	MM	INCH	MM	INCH	MM
VNGR-6MID020	VNGL-6MID020	.020	0,50	.040	1,00	.000	0,00
VNGR-6MID025	VNGL-6MID025	.025	0,63	.050	1,27	.000	0,00
VNGR-6MID031	VNGL-6MID031	.031	0,78	.060	1,52	.000	0,00
VNGR-6MID040	VNGL-6MID040	.040	1,00	.080	2,03	.000	0,00
VNGR-6MID047	VNGL-6MID047	.047	1,20	.090	2,28	.000	0,00
VNGR-6MID062	VNGL-6MID062	.062	1,57	.090	2,28	.000	0,00
VNGR-6MID078	VNGL-6MID078	.078	1,98	.090	2,28	.000	0,00
VNGR-6MID093	VNGL-6MID093	.093	2,36	.090	2,28	.000	0,00

BORING

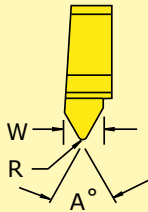
LEFT HAND INSERT SHOWN FOR RIGHT HAND BORING



R.H. INSERT NO.	L.H. INSERT NO.	WIDTH		RADIUS		A°
		INCH	MM	INCH	MM	
VFTR-6MID040	VFTL-6MID040	.060	1,52	.000	0,00	4°
VFTR-6MID152	VFTL-6MID152	.030	0,76	.002	0,05	20°
VFTR-6MID157	VFTL-6MID157	.030	0,76	.007	0,18	20°

THREADING

LEFT HAND INSERT SHOWN FOR RIGHT HAND THREADING



R.H. INSERT NO.	L.H. INSERT NO.	WIDTH		RADIUS		A°
		INCH	MM	INCH	MM	
VNVR-6MID6031	VNVL-6MID6031	.031	0,78	.002	0,05	60°
VNVR-6MID6062	VNVL-6MID6062	.062	1,57	.002	0,05	60°
VNVR-6MID6093	VNVL-6MID6093	.093	2,36	.004	0,10	60°
VNVR-6MID9047	VNVL-6MID9047	.047	1,20	.005	0,13	90°
VNVR-6MID9093	VNVL-6MID9093	.093	2,36	.005	0,13	90°